



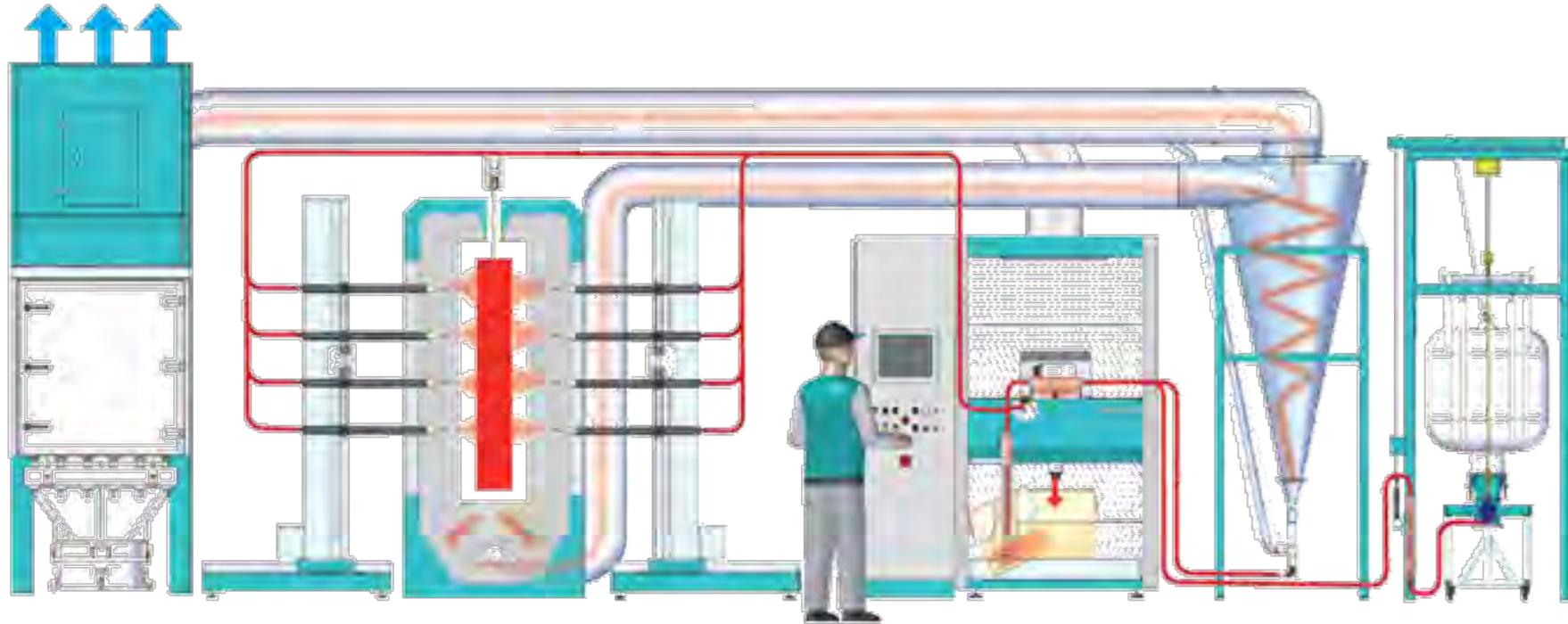
**FINISHING
EDUCATION**
UNIVERSITY

MS Powder Booth Solutions

Tim Chambers – North American Sales
Marcus Pott – MS Sales Director - Europe
Dan Liedorff - Technical Powder Manager
Michael Marcon – Powder Product Manager



MS Powder- Cycle



MS Powder Filter

MS Reciprocator / MS Sliding Table

MS Fast Color Change Booth

MS Controller with Touch Panel

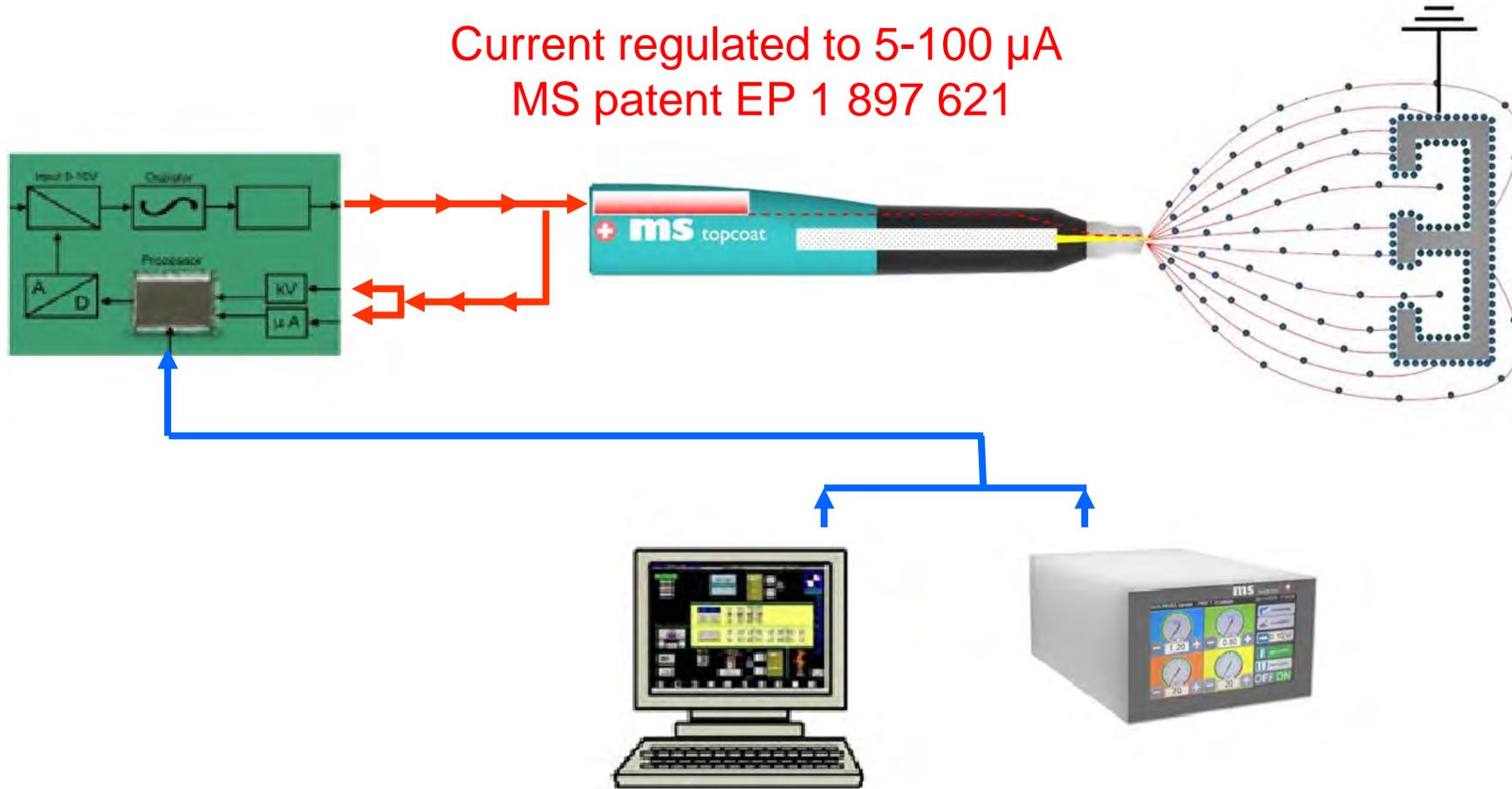
MS Powder Center

MS Cyclone MS Powder Recovery MS Powder Pump

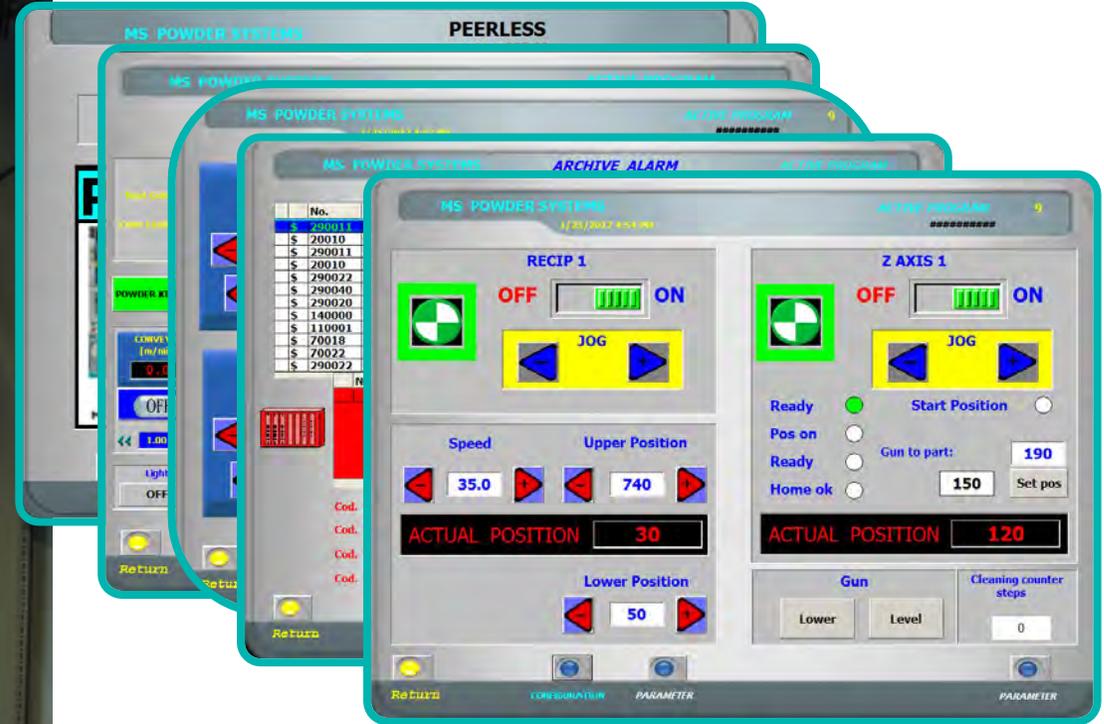
MS Big Bag

Feedback Loop

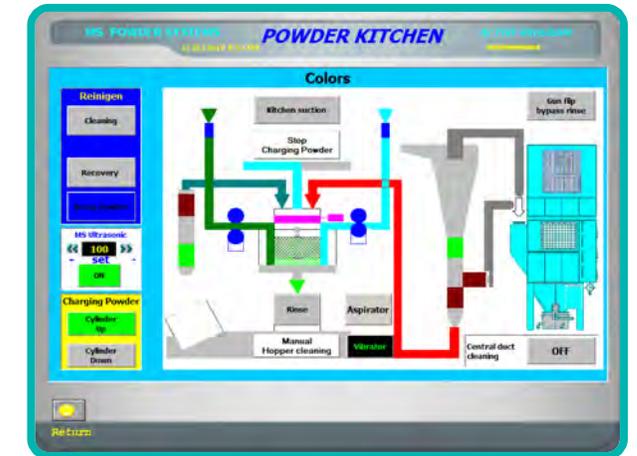
Current regulated to 5-100 μA
MS patent EP 1 897 621



MS PLC Powder Line Control



Powder Management



Powder Kitchen Functions

Operator Interface Control System

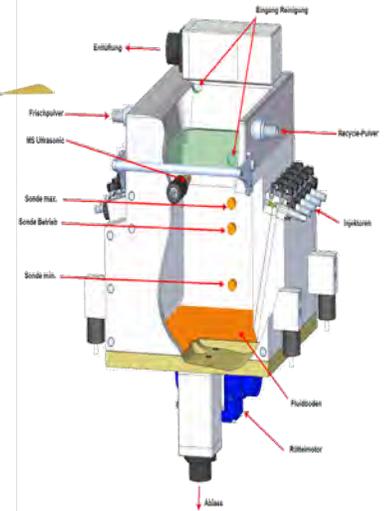
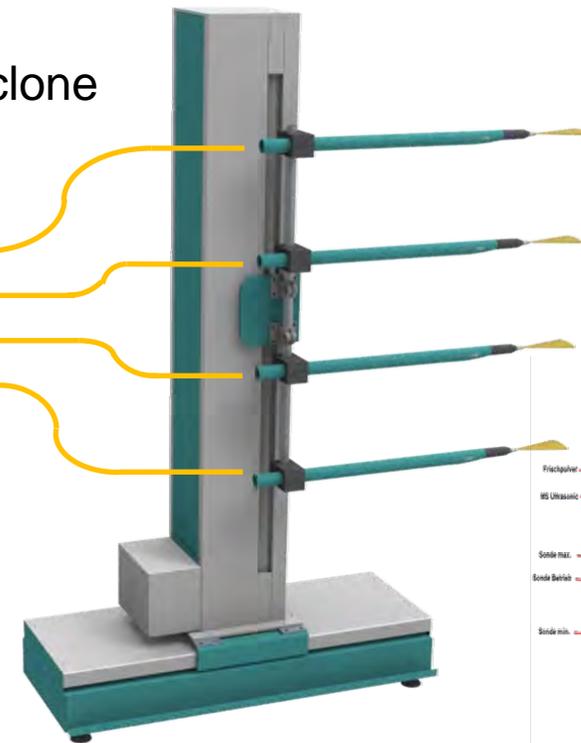
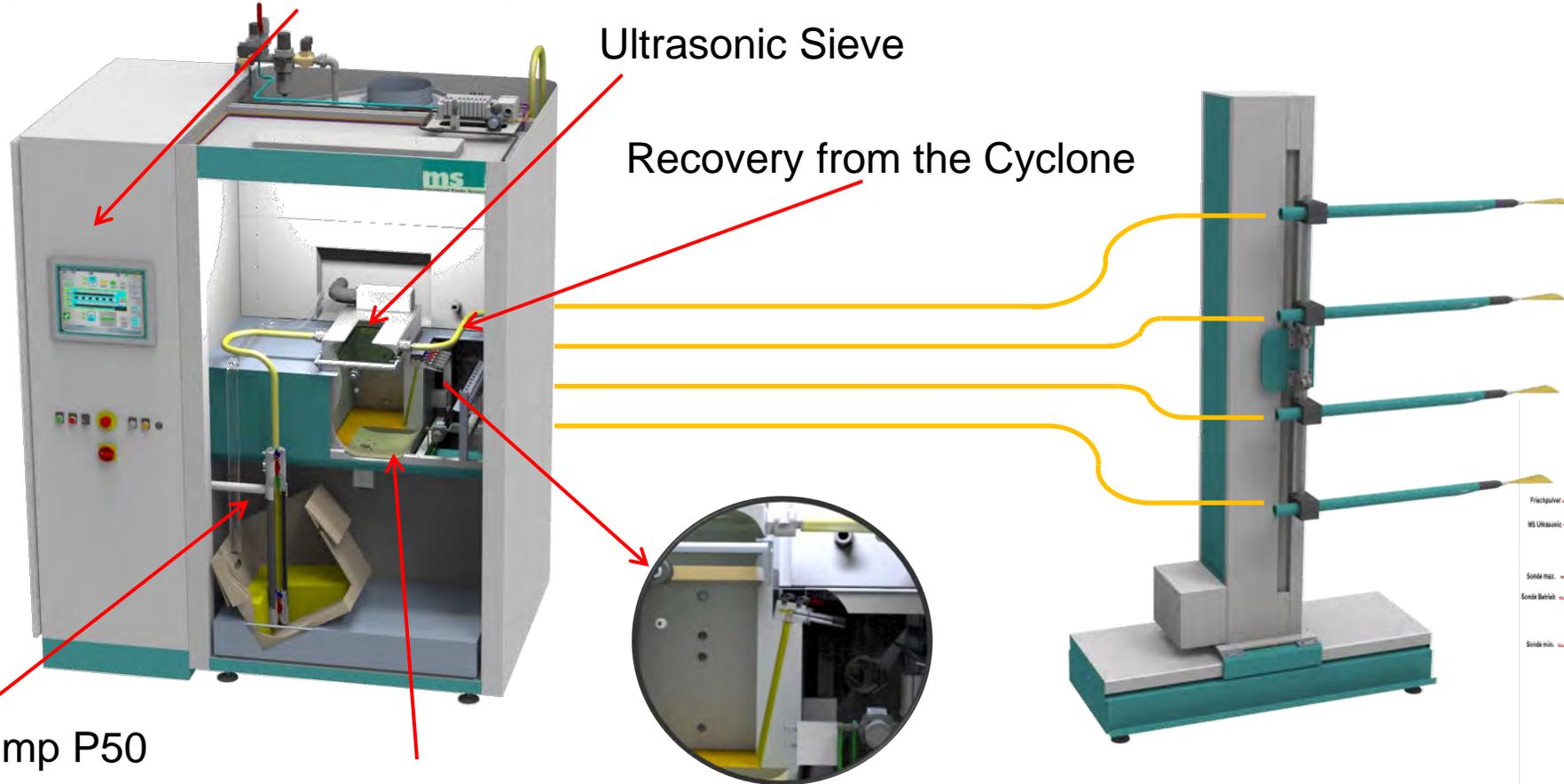
Ultrasonic Sieve

Recovery from the Cyclone

Powder Pump P50
5000 g/min

Fluidizing Box

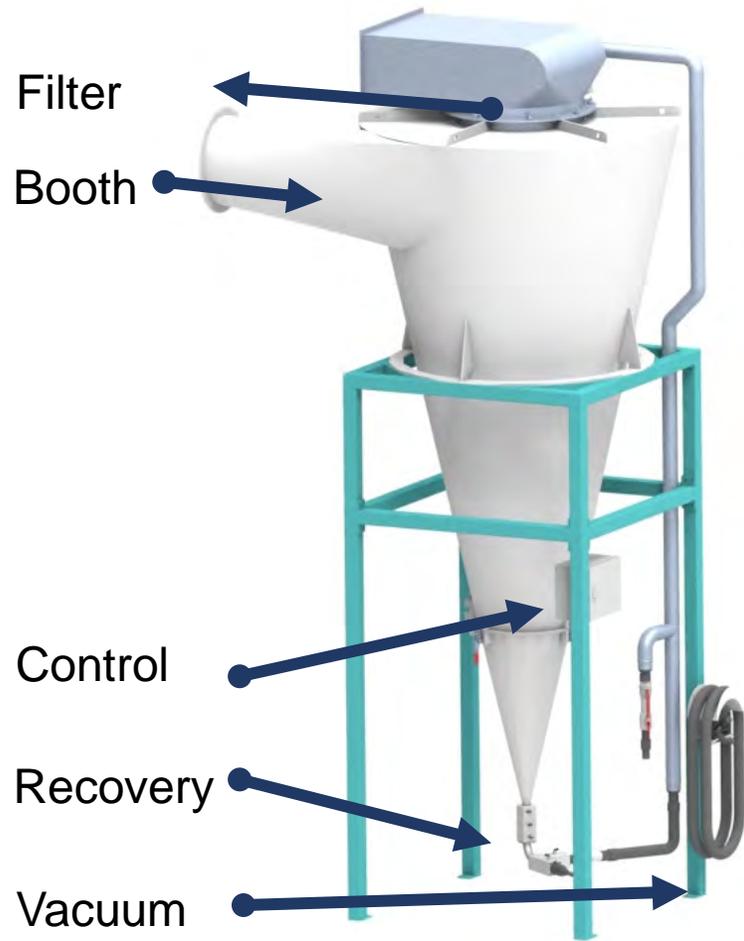
Injector up to 400 g/min



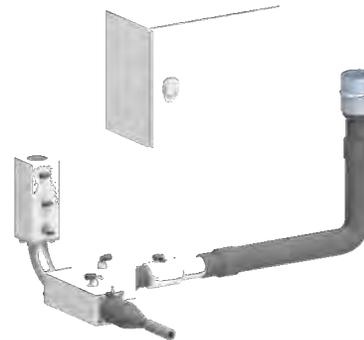
Ultrasonic Sieve



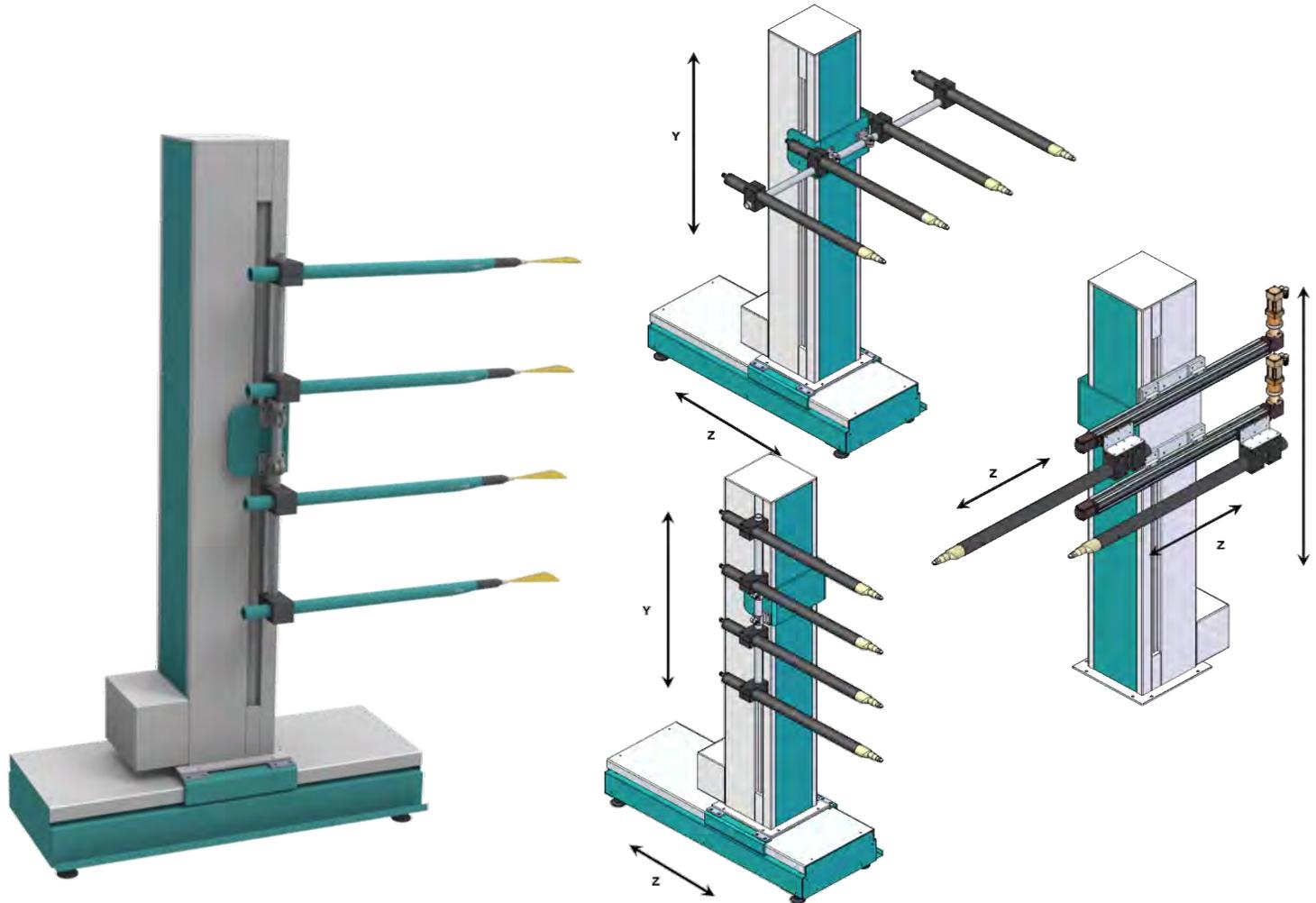
MS Cyclone Recovery



- Ultimate up to 97% recovery
- Automatic cleaning without sieve cleaning can save up to two minutes for each color change
- No operator handling; automatic switch between waste and recovery
- Just daily inspection **no** cleaning during color change
- Top to bottom down continuous conical “V” shape



MS Reciprocators



vertical or horizontal gun arrangement

up to 80 kg (176 lb.) load

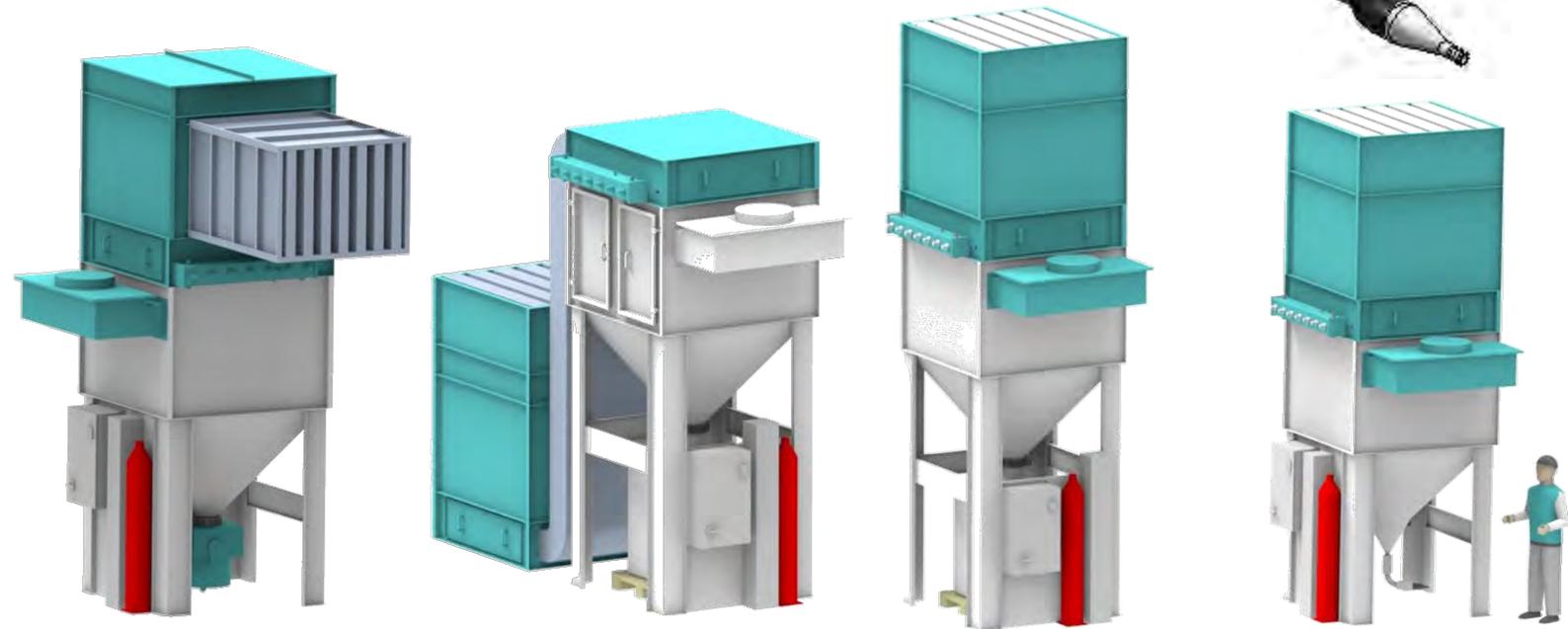
X-Y-Z Axis

Servo drive control

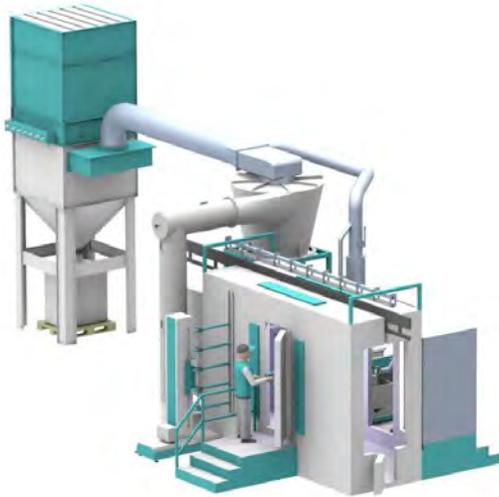
MS Filter up to 30'000 m3/h / 1900 CFM



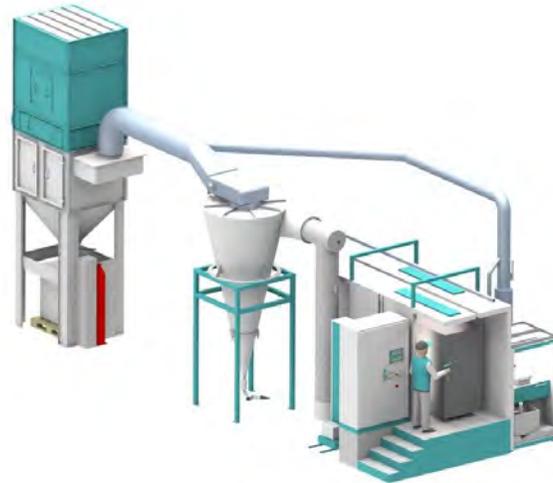
- ✓ Filter and Engine Controller with Frequency Converter (Energy Saving 30%)
- ✓ Super Long age for Filter cartridge (5 Years)
- ✓ Different sizes
- ✓ Pressure 5200Pa (0.75PSI) / 3200Pa (0.46PSI)



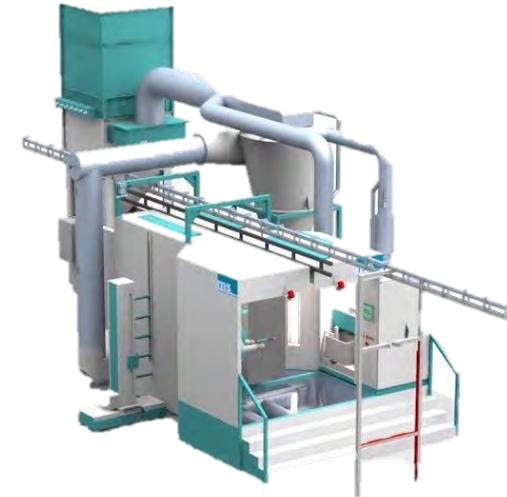
MS Fast Color Change Systems



FCC – Fast Color Change Cube

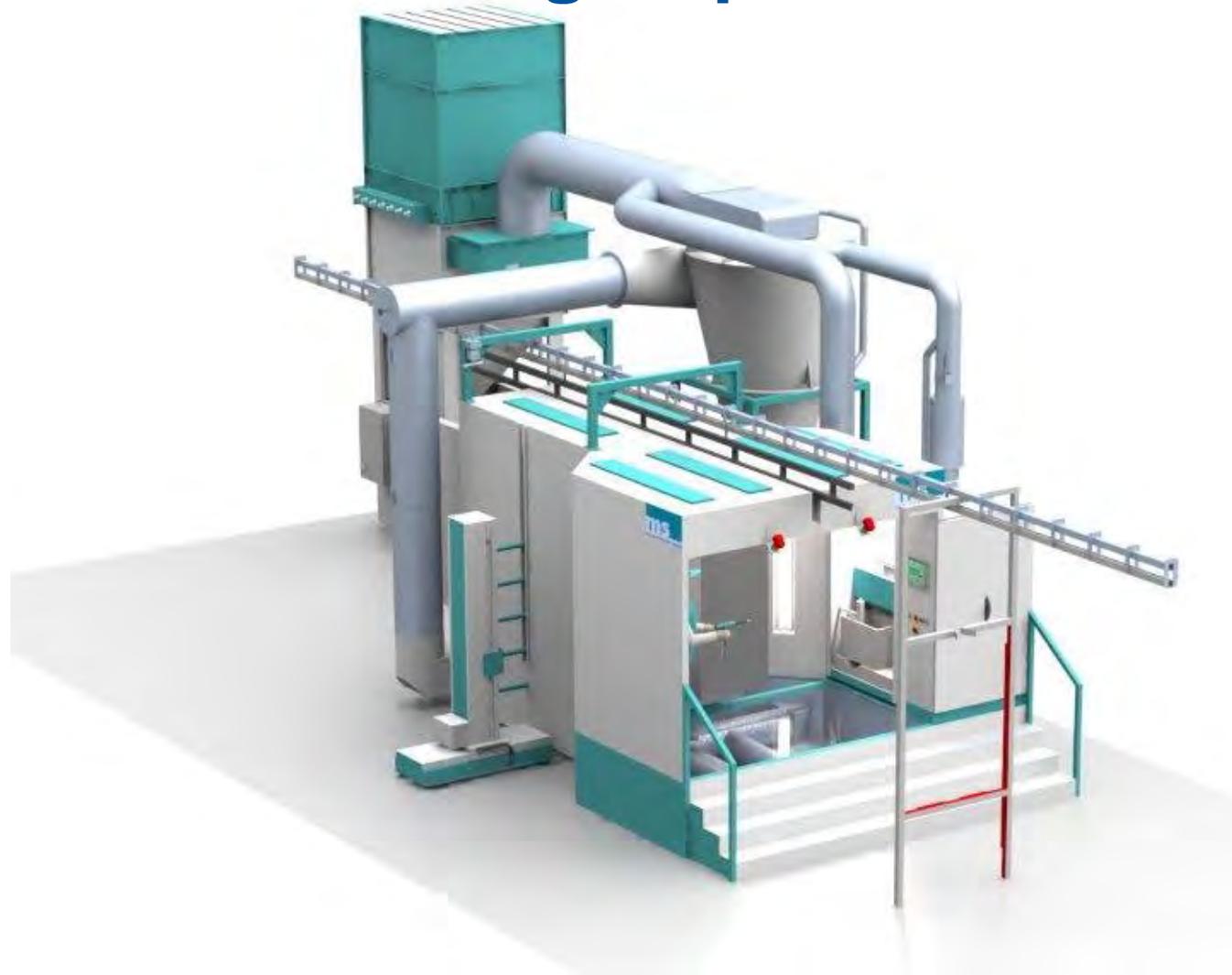


FCS – Fast Color Change Smart



FCO – Fast Color Change Open

FCO - Fast Color Change Open

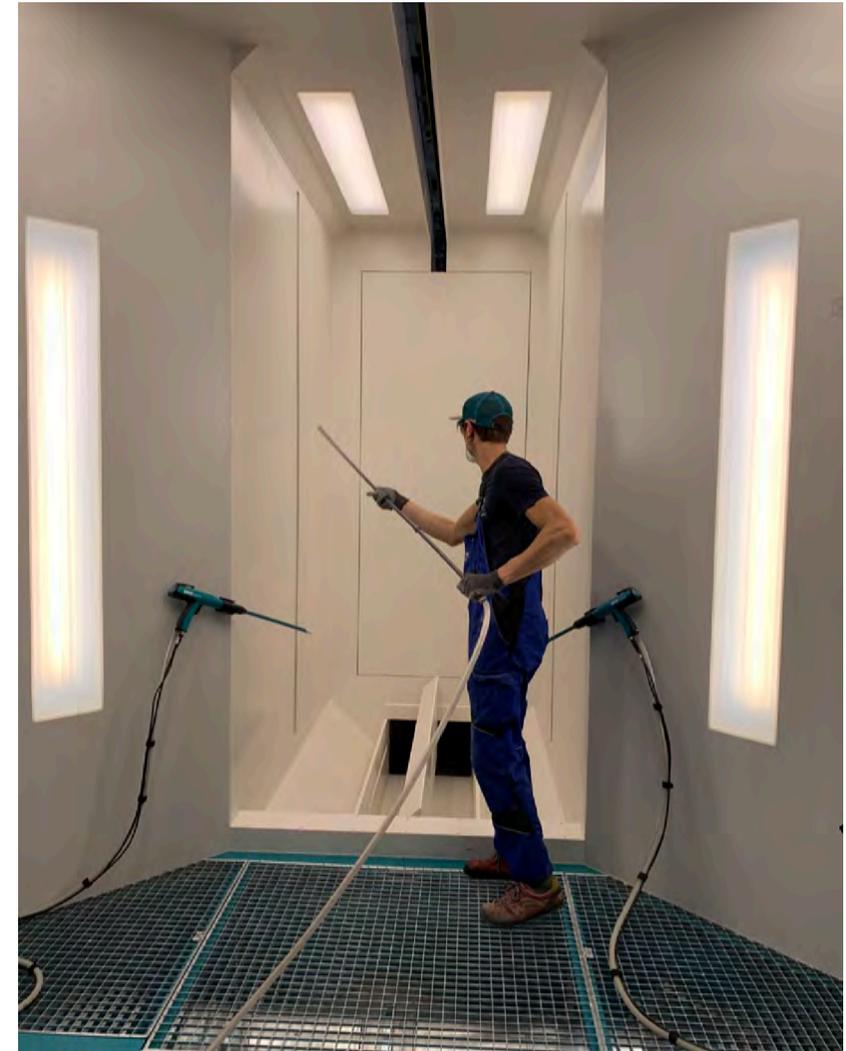


FCO Integrated Touch-Up Platforms or Lifts



Innovation *Applied*

FCO – Fast Color Change Open



FCO - JIS/JIT Concept



FCO - JIS/JIT Features

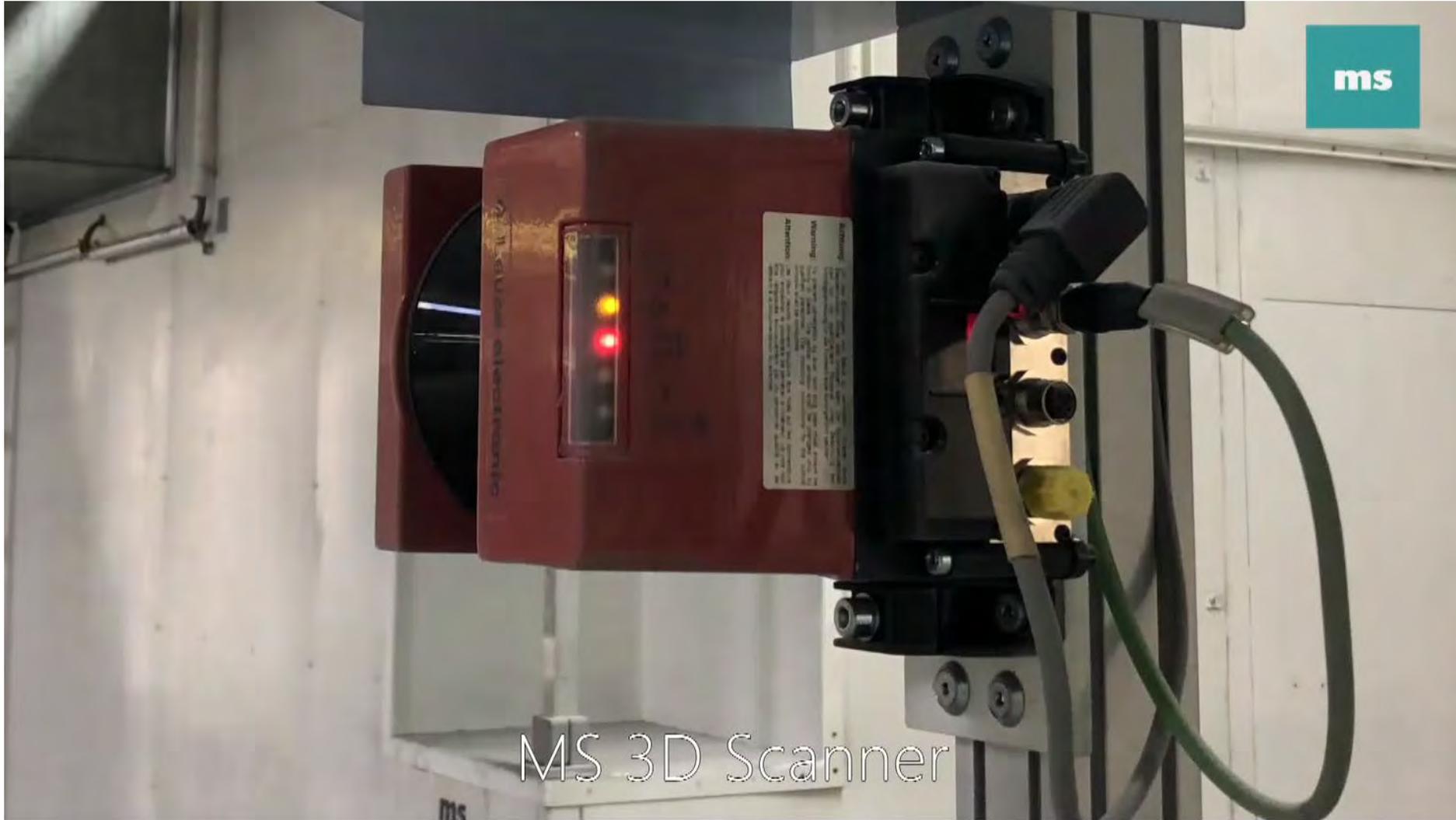


- Increased productivity with fast color change in 2.5 – 5 minutes
- JIS color change from one part to the other without interruption of production w/ two systems
- Spray for waste or recovery depending on batch size or powder consumption costs

3D Scanner

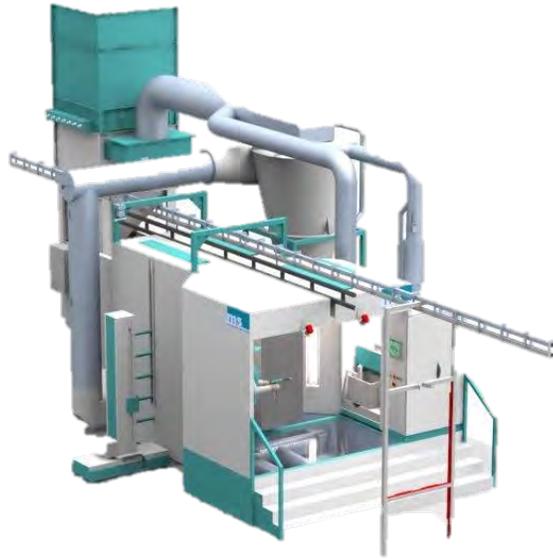


3D Scanner with Z-Axis & Reciprocator



MS 3D Scanner

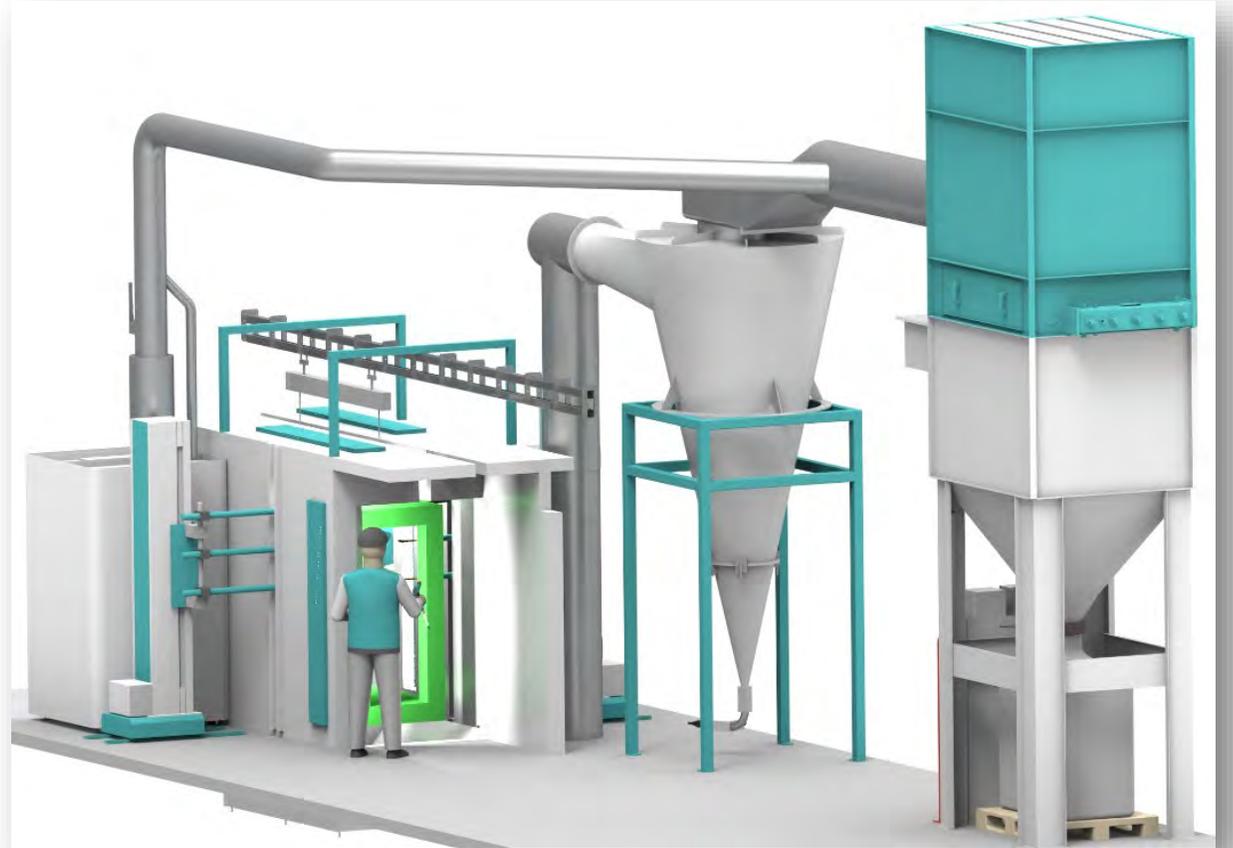
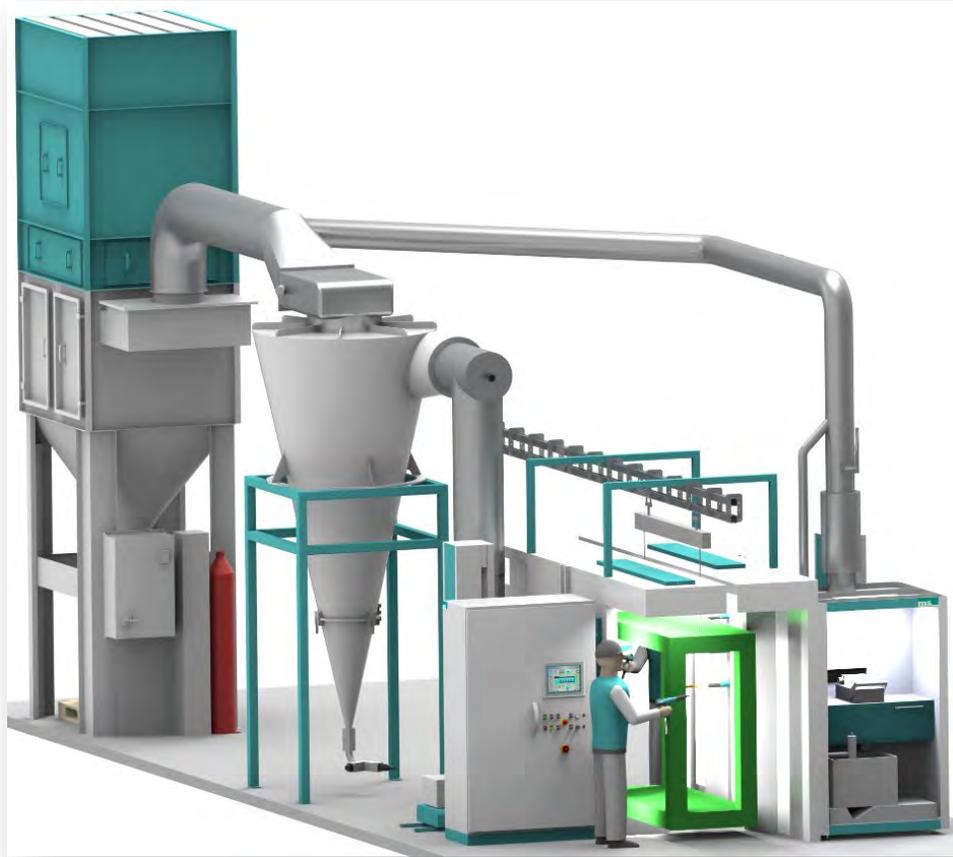
FCO Features



- Increased productivity with *fast color change in 6 – 10 minutes*
- Improved application efficiency, due to MS *double wall PVC sandwich wall* booth construction
- Increased *over-all powder system efficiency* due to unique self-cleaning MS cyclone design, *up to 97%*

- *Minimal use of powder coating material in circulation* at any given time, with optimum amount of material in circulation, *due to sophisticated PLC control sensors* being utilized
- *Small foot-print of automatic section* improves efficiency and time of automated booth enclosure clean-up

FCS – Fast Color Change Smart



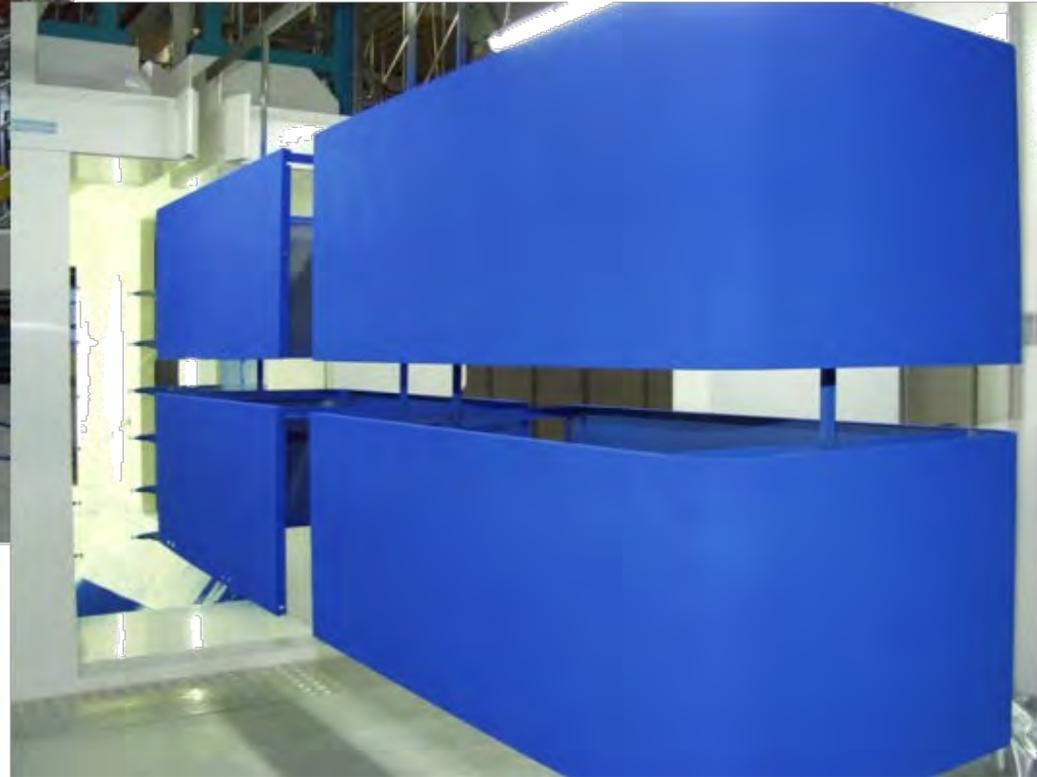
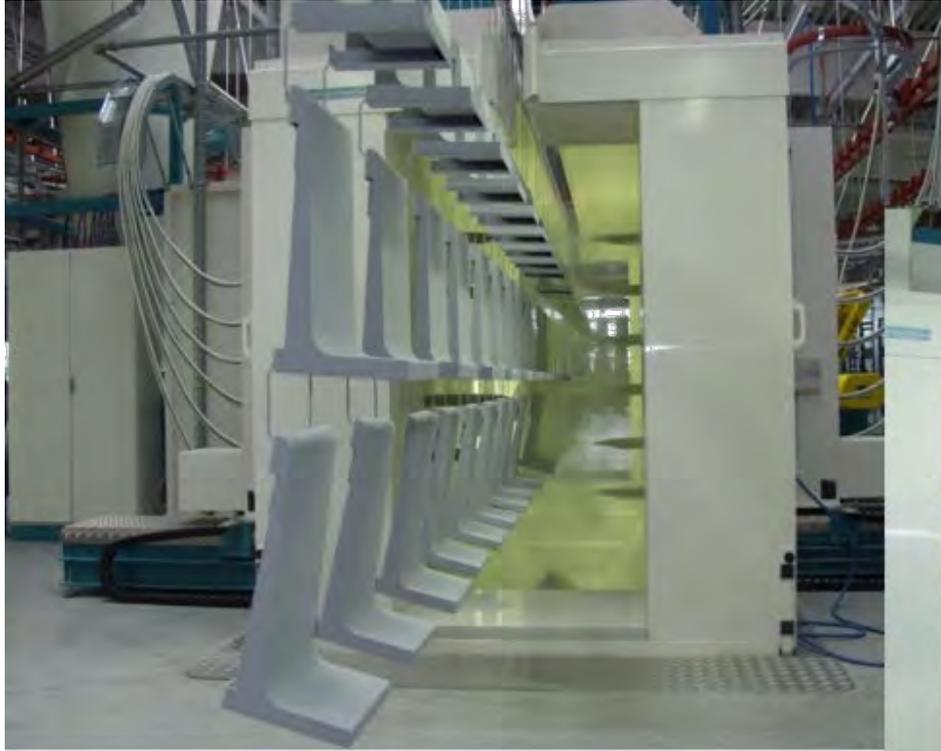
FCS – Fast Color Change Smart



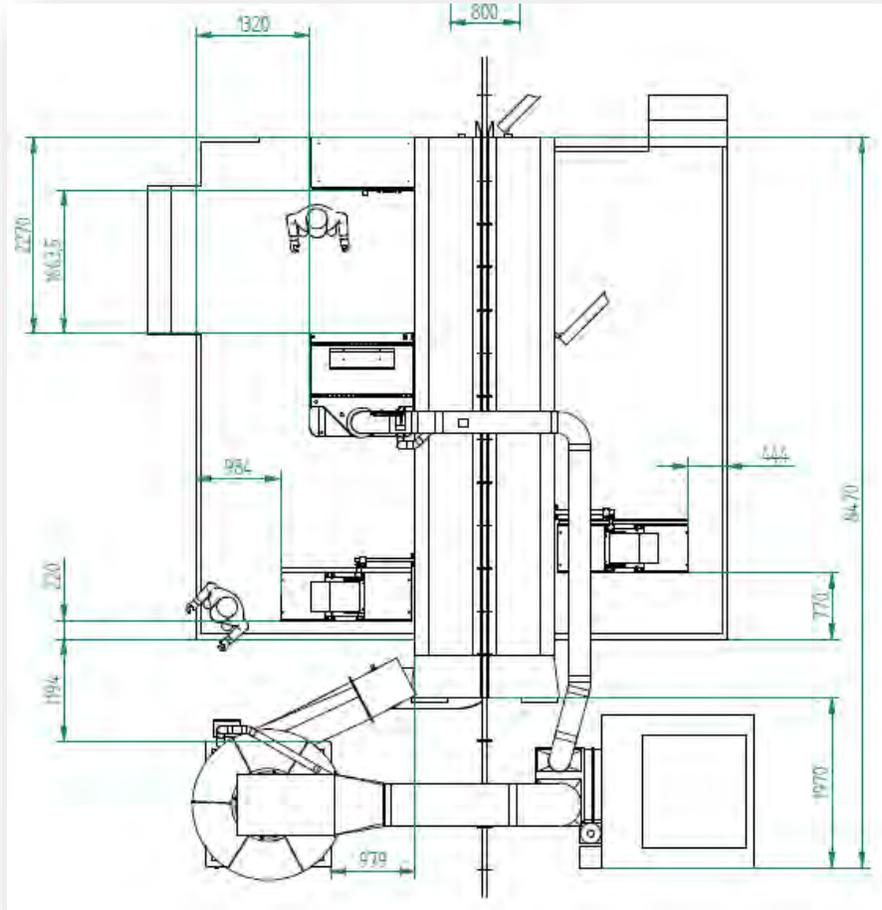
FCS – Fast Color Change Smart



FCC – Fast Color Change Closed



FCC – Fast Color Change Closed

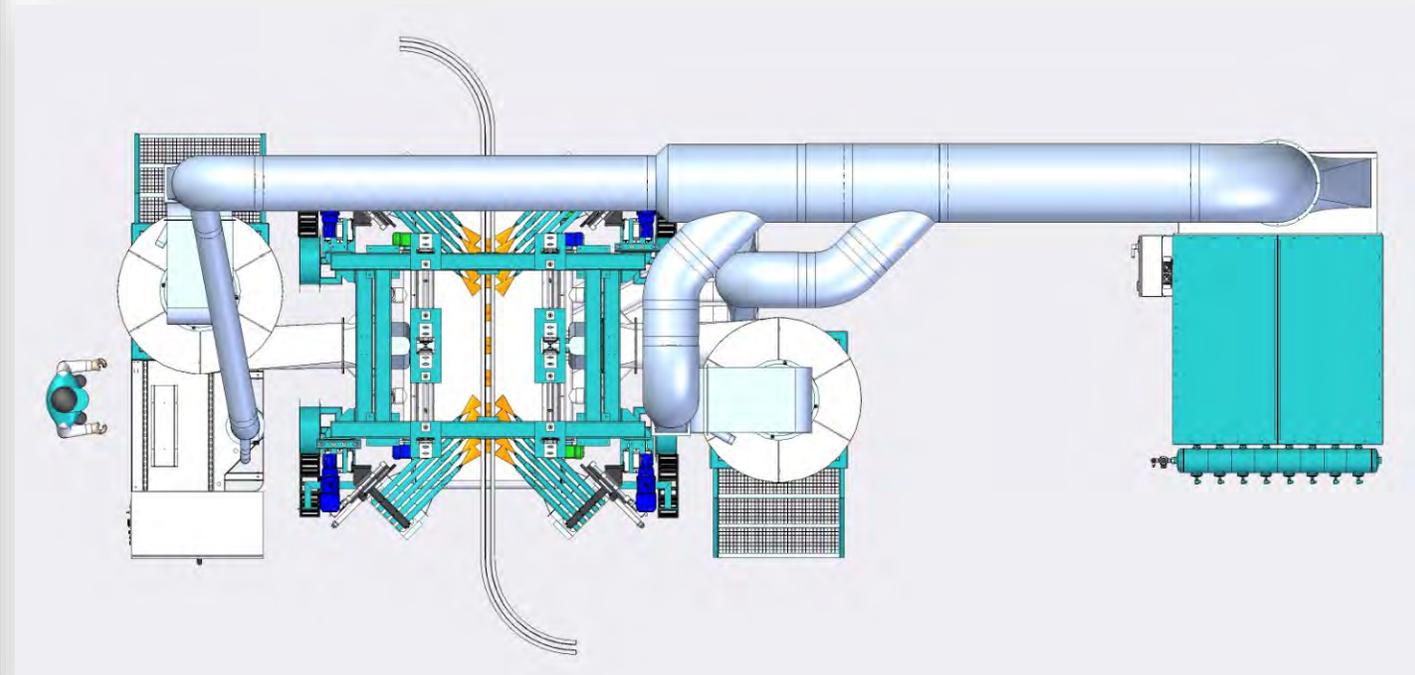
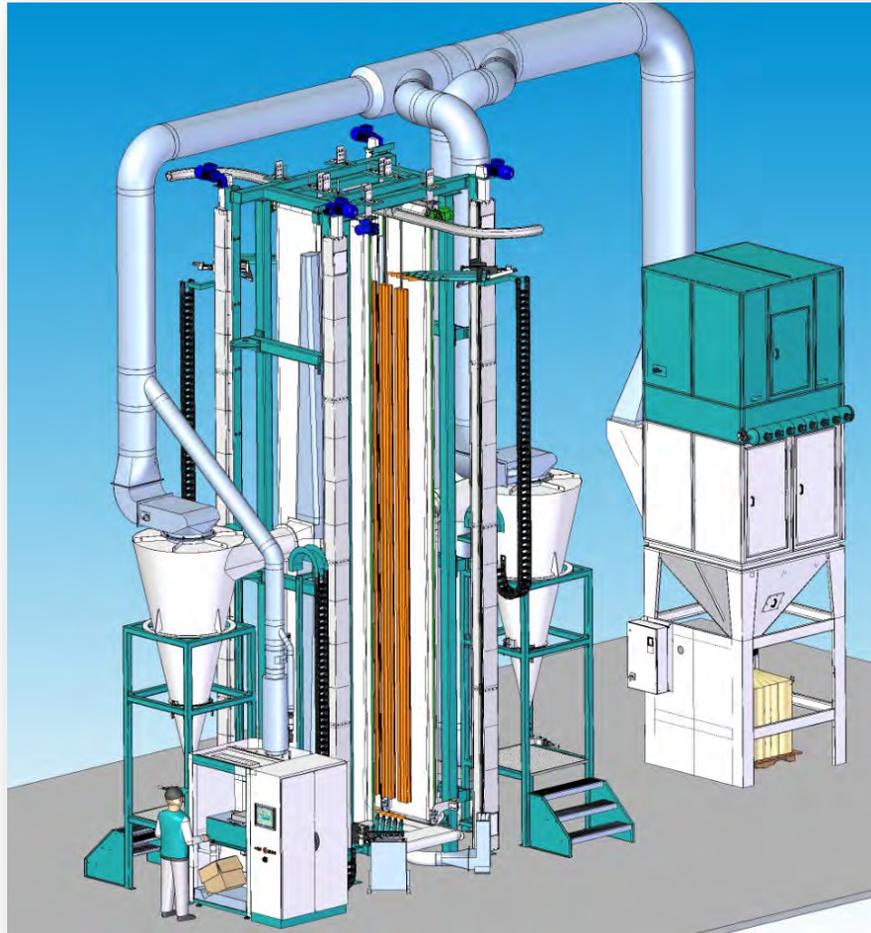


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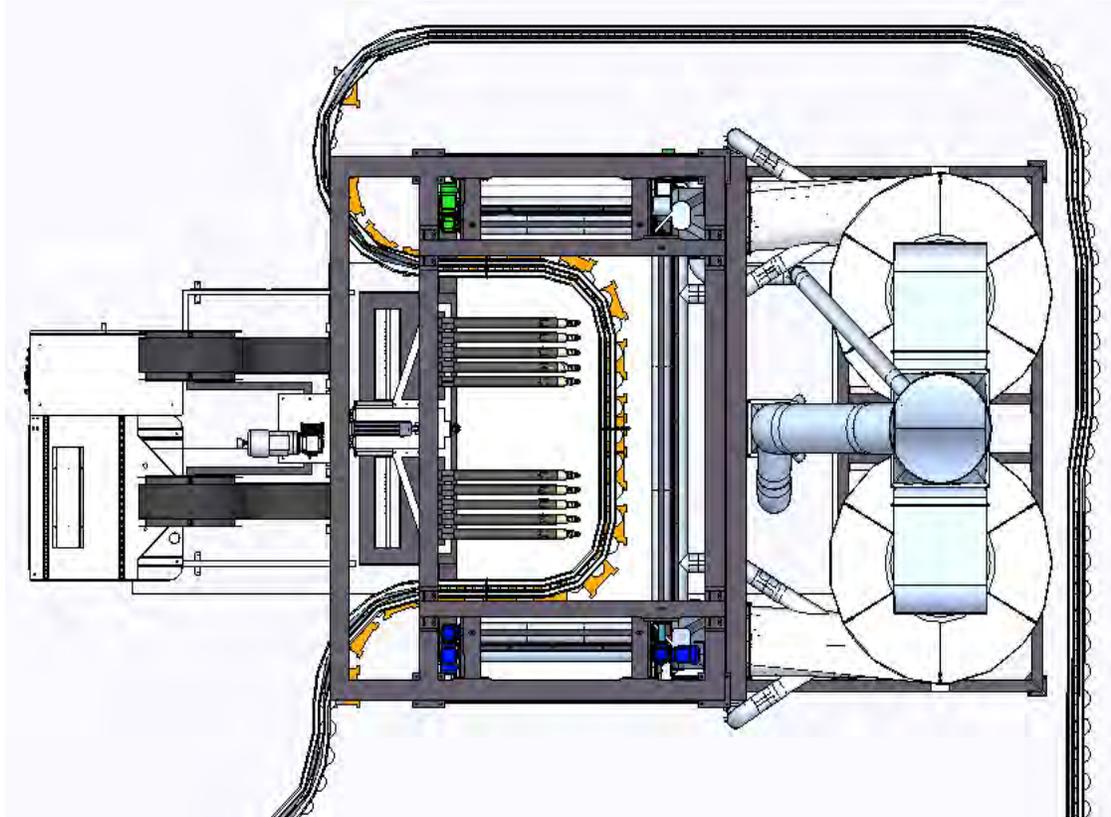
FCB – Fast Color Change Belt



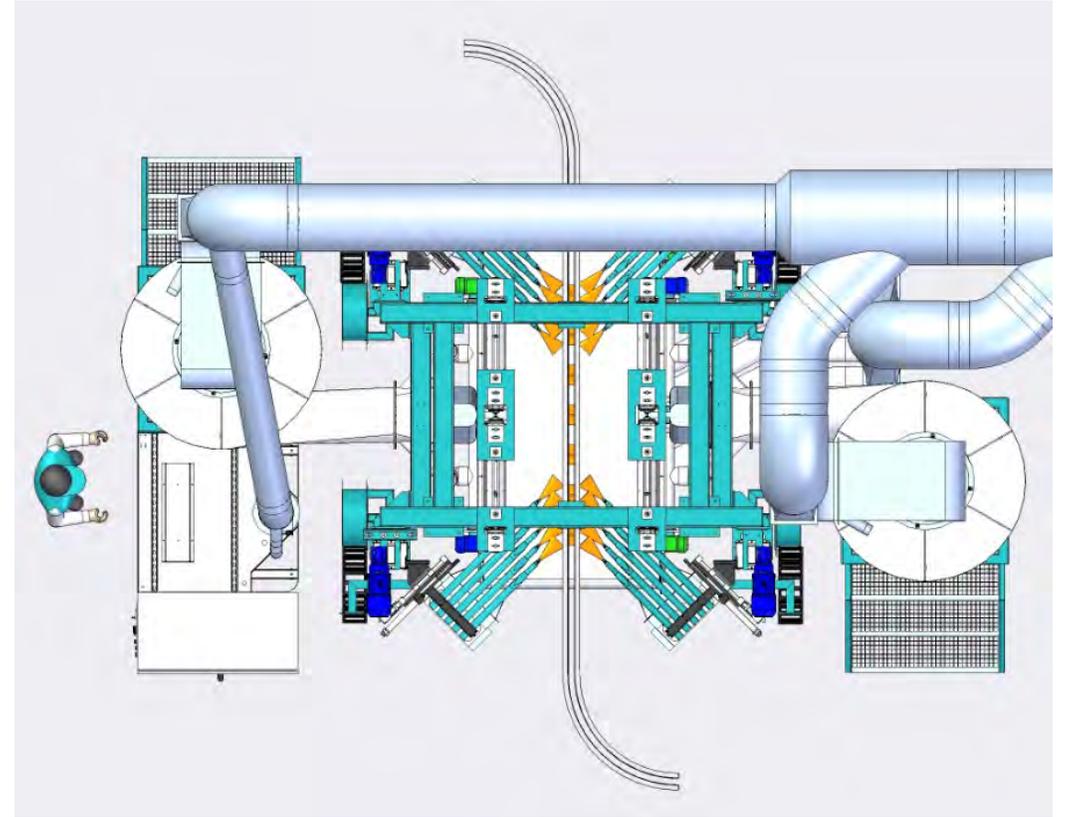
FCV – Fast Color Change Vertical - X Design



FCV – Fast Color Change Vertical



U-Design



X-Design

FCV – X Design

- Increased productivity with fast color change in 2.5 – 5 minutes with one or two booth concept
- No need for parts to rotate to coat both sides
- larger profile widths can be coated
- 5-10 % less powder each square foot in comparison to older U-shape concept



MS Big Part Solutions

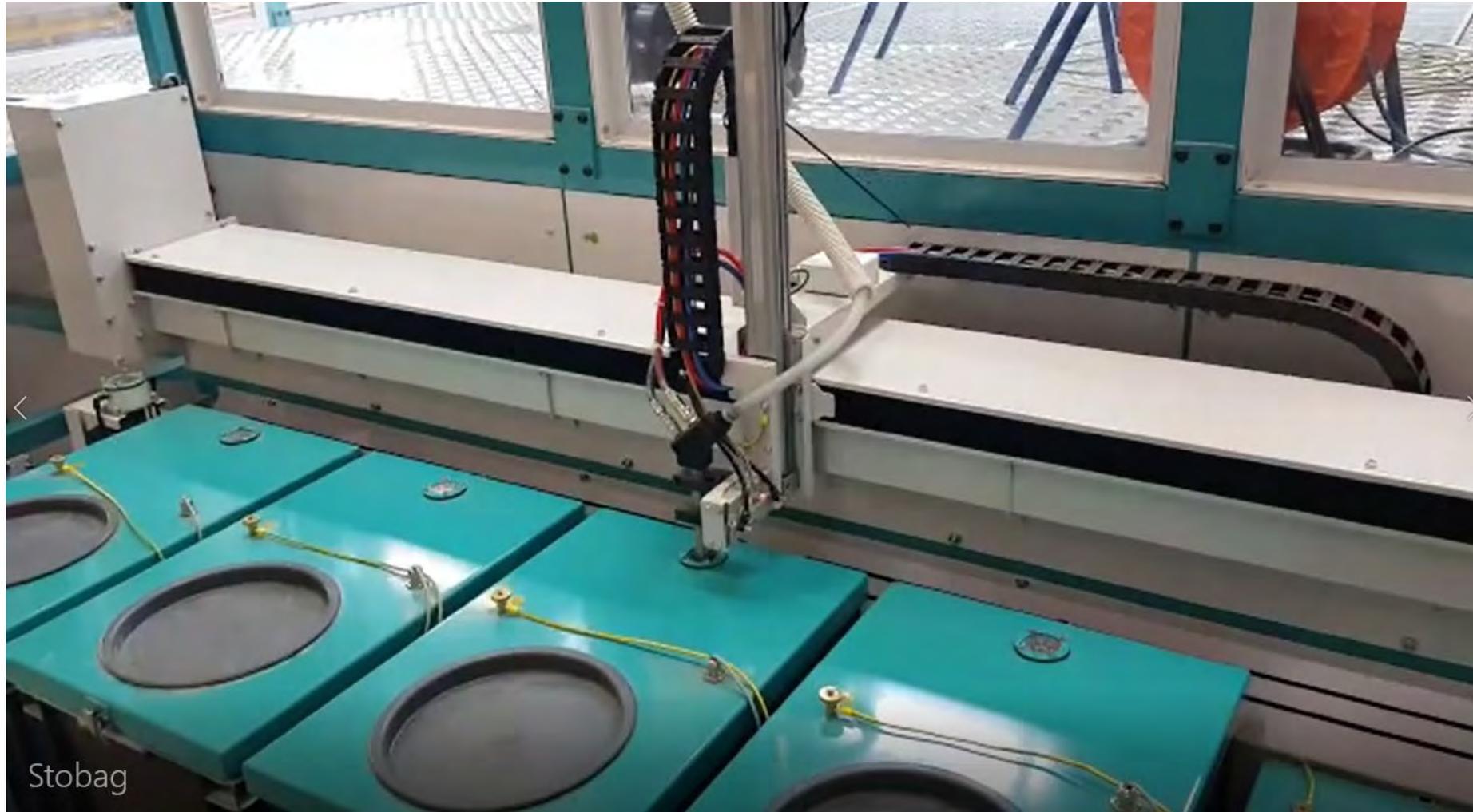


MS Robot Application for A-C-E Cabins

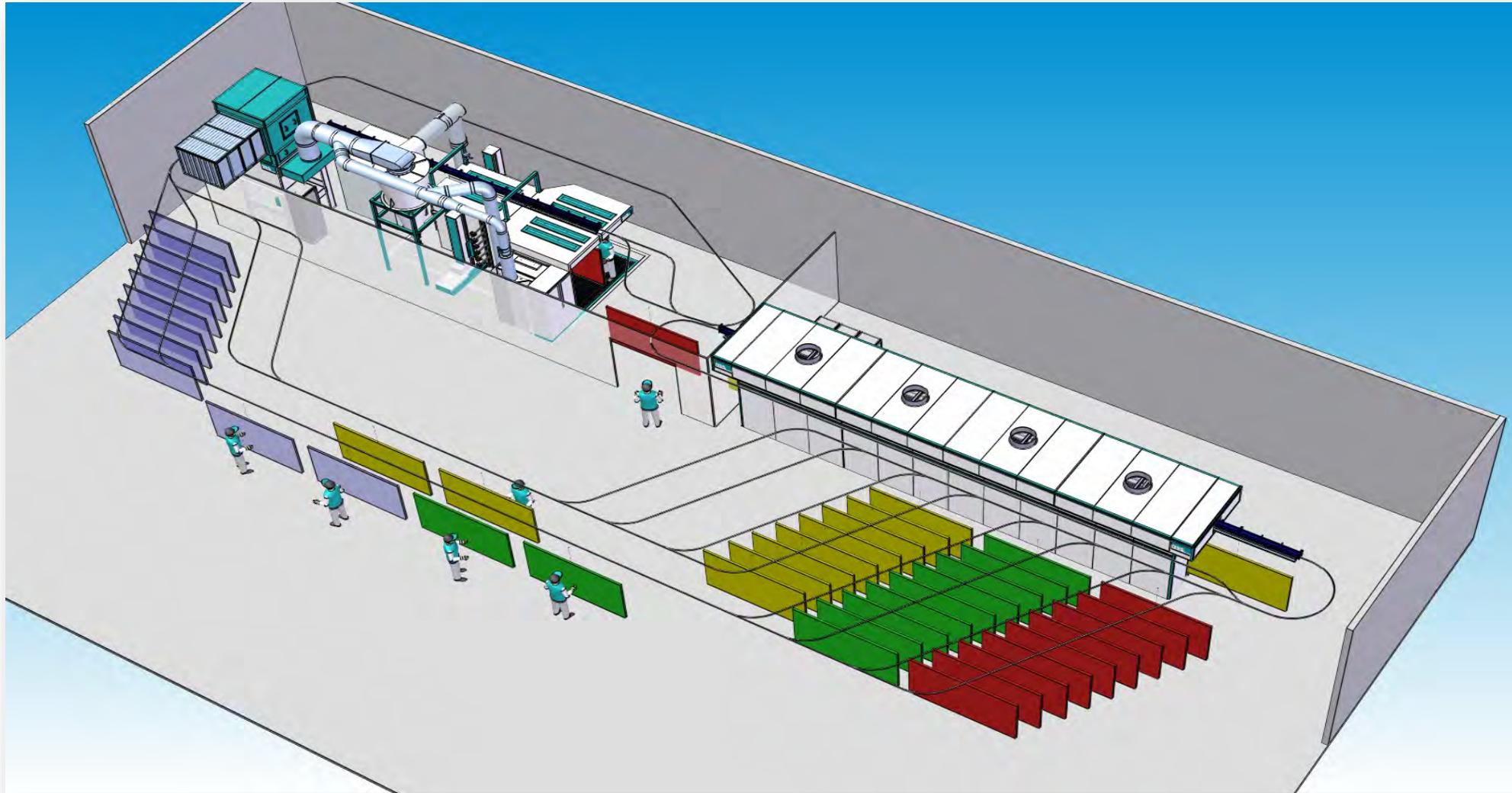


Innovation *Applied*

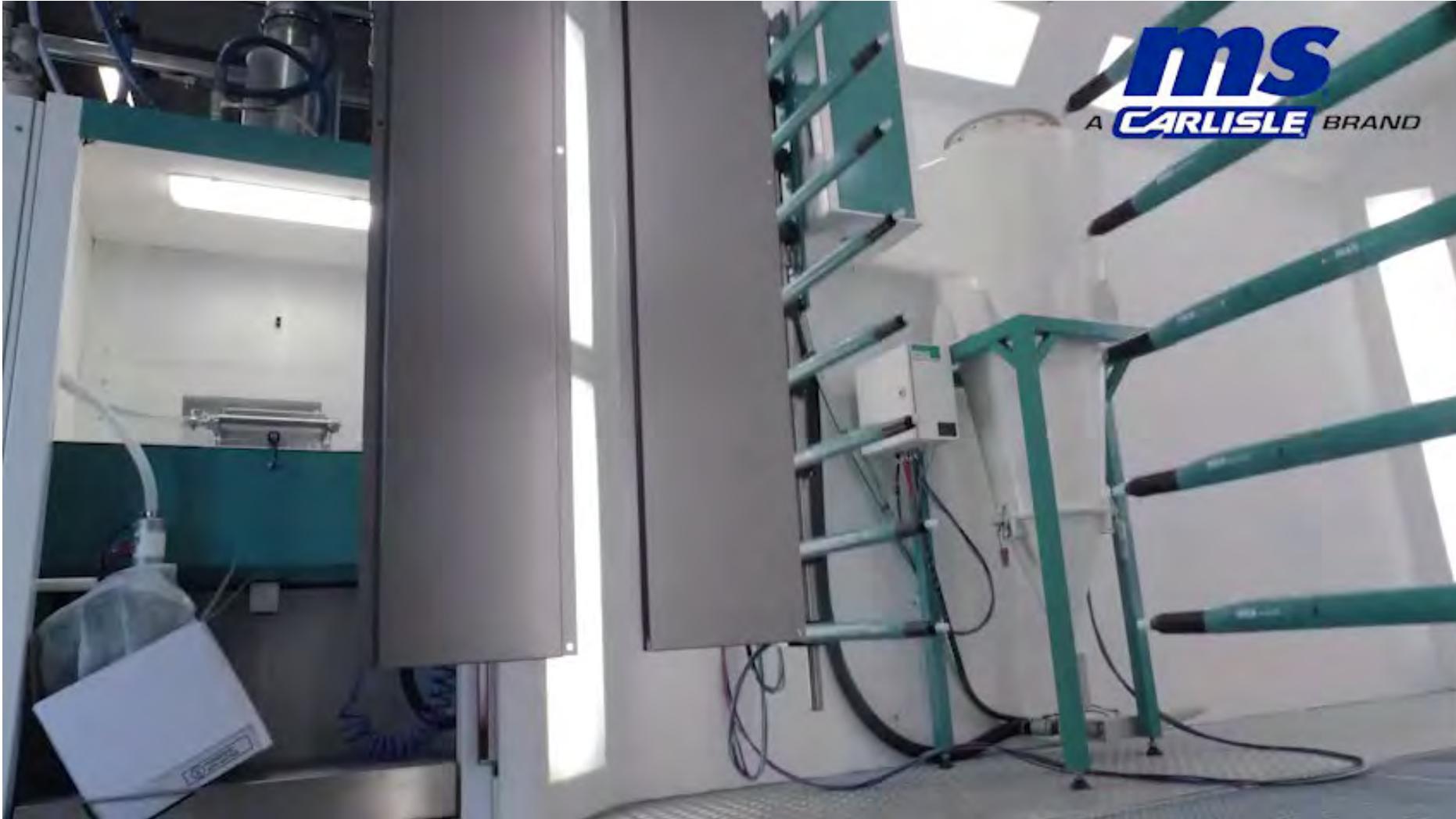
Powder Supply for Automatic Equipment



MS MDF (wood) Powder Coating Lines



MS PUMP RDF 2.0 in Action



Powder Quote Request Form



1. Fill out Quote Request Form
2. Send to:
tchambers@carlisleleft.com

QUOTE REQUEST FORM

Project Data

Project number:		Date:		
Sales Person		Distributor Information		
Project Manager (MS):		Company		
Phone:		Address		
E-Mail:		Sales Person		
Customer Data				
Company				
Address				
Address				
Contacts				
Phone:				
Mobil:				
E-Mail:				
		Length	Width	Height
Part size LxWxH (mm):				
Conveyor speed max (m/min):				
Type of product:				
Color concept				
Main Color		RAL 9010	Second Color	
			RAL 5018	
Type of System		Part detection height Yes/No:		
Pretouch Yes/No		Part detection width Yes/No:		
Retouch Yes/No		Number of opening		Automatic 0 Manual

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BGK™ products deliver precision-engineered curing capabilities for a full range of coatings including liquid, powder, wax, UV and adhesives.



Binks® products boast innovative spray gun and air cap design along with industry leading pumps and controls.



DeVilbiss® products include low pressure manual and automatic spray guns and related spraying accessories. DeVilbiss products are widely acclaimed for ergonomics and innovative spray gun design.



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ms® products include powder coating systems and equipment. ms is recognized throughout the world for quality, efficiency and durability.



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